

晶采光電科技股份有限公司 AMPIRE CO., LTD.

Specifications for LCD module

Customer	
Customer part no.	
Ampire part no.	AM-800480NATZQW-00H
Approved by	
Date	

- **□**Approved For Specifications
- □Approved For Specifications & Sample

AMPIRE CO., LTD.

Date: 2019/09/11

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RECORD OF REVISION

Revision Date	Page	Contents	Editor
2019/09/11	-	New Release	Jessica

1. Features

5 inch Amorphous-TFT-LCD (Thin Film Transistor Liquid Crystal Display) module. This module is composed of a 5" TFT-LCD panel and backlight unit.

(1) Construction: 5" a-Si TFT active matrix and White LED Backlight.

(2) Resolution (pixel): 800(R.G.B) X 480

(3) Number of the Colors: 16.7M colors (R, G, B, 8bit digital each)

(4) LCD type: IPS: Transmissive, normally Black

(5) Viewing Direction: All Direction.

(6) LCD Interface: 24 Bit TTL RGB interface

(7) Power Supply Voltage: 3.3V single power input. Built-in power supply circuit.

2. Physical Specifications

NO	Item	Specification	Remark
1	LCD Size	5.0 inch (Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	800 x 3 (RGB) x 480	
4	Display Mode	Normally Black. Transmissive	
5	Dot pitch	0.135(W) x 0.135(H) mm	
8	Color arrangement	RGB-stripe	
9	Luminance	500 (typ.)	cd/m ²

3. Absolute Maximum Ratings

The following values are maximum operation conditions. If exceeded, it may cause faulty operation or damage

3.1 Electrical Absolute max. ratings

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Power voltage	VDD	GND=0	-0.3	4.0	V	
Input voltage	VIN		-0.3	VDD+0.3	V	Note(1)

Note(1) Hsync, Vsync, DE, PCLK, DISP, R0~R7, G0~G7, B0~B7, LEFT/RGIHT, UP/DOWN.

3.2 Environmental Absolute max. Ratings

Item	Operating		Stor	age	Downsule
	Min.	Max.	Min.	Max.	Remark
Temperature	-20	70	-30	80	Note(2),(3),(4),(5),(6),(7)
Humidity	Note(1)		Note	e(1)	
Corrosive Gas	Not Acceptable		Not Acc	eptable	

- Note(1) Ambient temperature Ta <= 40° C : 85% RH max Ta > 40° C: Absolute humidity must be lower than the humidity of 85%RH at 40 $^{\circ}$ C
- Note(2) For storage condition Ta at -30 $^{\circ}$ C < 48h , at 80 $^{\circ}$ C < 100h For operating condition Ta at -20 $^{\circ}$ C < 100h
- Note(3) Background color changes slightly depending on ambient temperature. This phenomenon is reversible.
- Note(4) The response time will be slower at low temperature.

- Note(5) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25°ℂ
- Note(6) When LCM panel is operated over 60°C (center of the panel surface temperature), the IAK of the LED back-light should be adjusted to 105mA
- Note(7) This is center of the panel surface temperature, not ambient temperature.

4. Electrical Characteristics

4.1 DC Characteristics

Typical operating conditions (GND=0V)

Item	Symbol	Min.	Тур.	Max.	Unit	Remark	
Power supp	VDD	3.0	3.3	3.6	V		
Input Voltage for logic	H Level	VIH	0.7*VDD		VDD	V	Note(1)
	L Level	VIL	0	-	0.3*VDD	V	Note(1)
Power Supply current		IDD		TBD		mA	Note(2)

Note(1) Hsync, Vsync, DE, PCLK, DISP, R0~R7, G0~G7, B0~B7, LEFT/RGIHT, UP/DOWN.

Note(2) TFT power supply current.

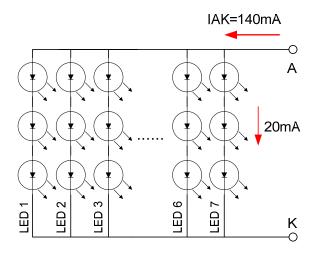
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Note(3) VDD=3.3V, fv =60Hz, Ta=25°C, Display pattern: All White

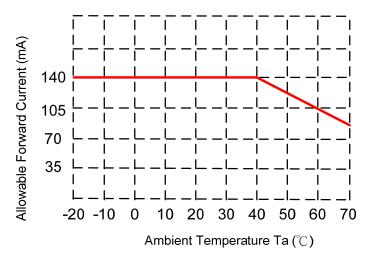
4.2 Electrical characteristic of LED Back-light

Item	Symbol	Min.	Тур.	Max.	Unit	Note
LED Forward Voltage	VAK	8.4	9.0	10.2	V	IAK=140mA, Ta=25℃
LED Forward Current	IAK		140		mA	Ta=25°C
LED life time			30k	-	Hrs.	IAK=140mA, Ta=25°ℂ

- Note(1) Ta means ambient temperature of TFT-LCD module.
- Note(2) If the module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.
- Note(3) The constant current source is needed for LED back-light driving.
- Note(4) Operating life means brightness goes down to 50% minimum brightness. LED life time is estimated data. Ta=25°ℂ
- Note(5) The structure of LED B/L shows as below.



Note(6) When LCM is operated over 60° C ambient temperature, the IAK of the LED backlight should be adjusted to 105mA max



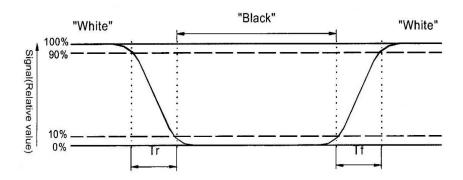
5. Optical Characteristics of LCD

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Response Time		Tr + Tf	Θ=0°		30	40	ms ms	Note 1,2,3,5
Contras	st ratio	CR	At optimized viewing angle	800	1000	-		Note 1,2,4,5
Viewing Angle	Top Bottom Left Right		CR≧10	75 75 75 75	85 85 85 85	1 1 1 1	deg.	Note1,2, 5,6
Bright	ness	YL	IAK=140mA 25°ℂ	400	500	ı	cd/ m ²	Note 7
Ped chro	Red chromaticity				TBD			
Ned Cilic					TBD			
Gre	en	XG			TBD	Тур.		Note 7 For reference
chrom	aticity	YG	Θ=0°	Тур.	TBD			only. These data
Blue chro	Diversity of the second section of the section of the second section of the section		Θ=0°	-0.05	TBD	+0.05		should be update
Blue chromaticity		YB			TBD			according the prototype.
	White				0.32			
chrom	aticity	YW			0.37			

It's for reference only. These data should be update according the prototype.

- Note(1) Ambient temperature=25[°]C ,and lamp current IAK=105mA.To be measured in the dark room.
- Note(2) To be measured on the center area of panel with a viewing cone of 1°by Topcon luminance meter BM-7,after 10 minutes operation.
- Note(3) Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note(4) Definition of contrast ratio:

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Contrast ratio is calculated with the following formula.

$$Contrast \ ratio(CR) = \frac{Brightness \ of \ All \ White}{Brightness \ of \ All \ Black}$$

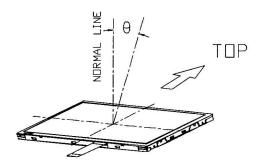
Note(5) White $V_i=V_{i50}+1.5V$ Black $V_i=V_{i50}+2.0V$

"±"means that the analog input signal swings in phase with V_{COM} signal.

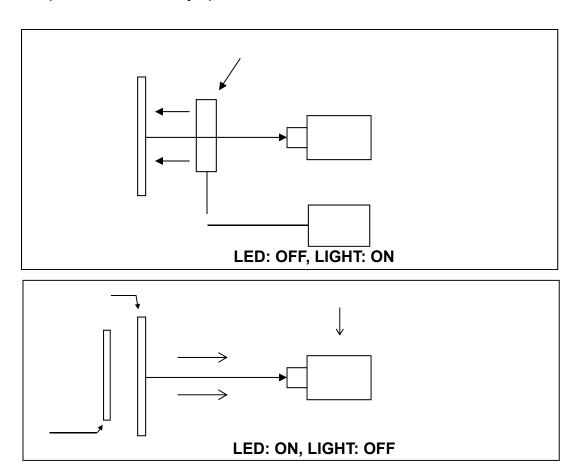
" means that the analog input signal swings out of phase with V_{COM} signal.

 V_{i50} : The analog input voltage when transmission is 50%. The 100% Transmission is defined as the transmission of LCD panel when all the Input terminals of module are electrically opened.

Note(6) Definition of viewing angle. Refer to figure as below.



Note(7) Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



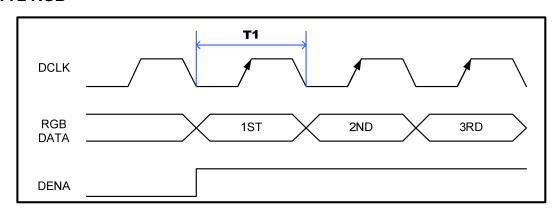
6. Interface

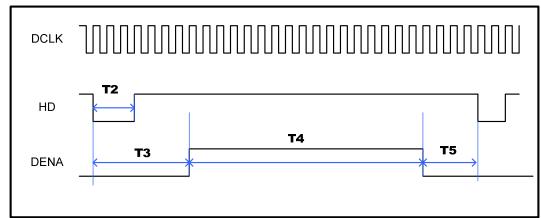
Pin	n l					
no	Symbol	I/O	Description	Remark		
1	LEDK	Р	LED Back-light Cathode			
2	LEDA	Р	LED Back-light Anode			
3	GND	Р	Power GND			
4	VDD	Р	Power supply for the logic (3.3V)			
5	R0	I	Red Data (LSB)			
6	R1	I	Red Data			
7	R2	I	Red Data			
8	R3	I	Red Data			
9	R4	I	Red Data			
10	R5	I	Red Data			
11	R6	I	Red Data			
12	R7	I	Green Data (MSB)			
13	G0	I	Green Data (LSB)			
14	G1	I	Green Data			
15	G2	I	Green Data			
16	G3	I	Green Data			
17	G4	I	Green Data			
18	G5	ı	Green Data			
19	G6	ı	Green Data			
20	G7	ı	Green Data (MSB)			
21	В0	I	Blue Data (LSB)			
22	B1	I	Blue Data			
23	B2	I	Blue Data			
24	В3	I	Blue Data			
25	B4	I	Blue Data			
26	B5	I	Blue Data			
27	В6	I	Blue Data			
28	B7	I	Blue Data (MSB)			
29	GND	Р	Power GND			
30	PCLK	I	Clock signal. Latching data at the rising edge.			
31	DISP	I	L: Standby mode. H: Normal display mode			
32	HSYNC	ı	Horizontal sync input in digital RGB mode			
33	VSYNC	I	Vertical sync input in digital RGB mode.			

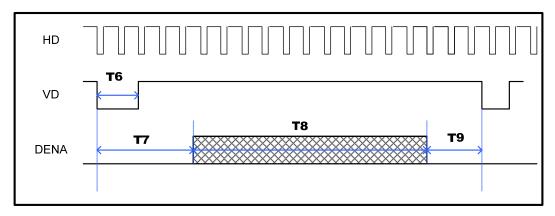
34	DE	_	Input data enable control
35	NC	1	No connection
36	GND	Р	Power GND
37	LEFT/RIGHT	I	L: From right to left H: From left to right
38	UP/DOWN	I	L: From down to left H: From up to down
39	NC		No connection
40	NC		No connection

7. LCD Interface Timing

7.1 TTL RGB

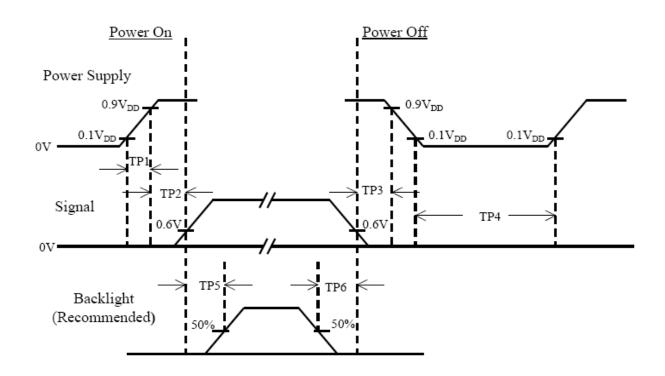






Item	Symbol	Min.	Тур.	Max.	Unit	
Clock Frequency	1/T1	23	25	27	MHz	
HSYNC Pulse Wide	T2	2	8	8	clocks	
HSYNC Back Porch	Т3	4	8	48	Clocks	
HSYNC Front Porch	T5	4	8	48	Clocks	
Horizontal Display Period	T4		800			
Horizontal total Period	T3+T4+T5	808	816	896	Clocks	
VSYNC Pulse Wide	T6	2	4	8	Lines	
VSYNC Back Porch	T7	4	8	12	Lines	
VSYNC Front Porch	T9	4 8 12		12	Lines	
Vertical Display Period	T8	480			Lines	
Vertical total Period	T7+T8+T9	488	496	504	Lines	

7.2 Power On/Off Sequence



Item	Min.	Тур.	Max.	Unit	Remark
TP1	0.5		10	msec	
TP2	0		50	msec	
TP3	0		50	msec	
TP4	500			msec	
TP5	250			msec	
TP6	100			msec	

- Note(1) The supply voltage of the external system for the module input should be the same as the definition of VDD.
- Note(2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
- Note(3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- Note(4) TP4 should be measured after the module has been fully discharged between power off and on period.
- Note(5) Interface signal shall not be kept at high impedance when the power is on.

8. Reliability Test Items

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2
Thermal Shock Test	-20°C (30min) ~ 70°C (30min) 100 cycles	1,2
Vibration Test (Packing)	Sweep frequency : 10 ~ 55 ~ 10 Hz/1min Amplitude : 0.75mm Test direction : X.Y.Z/3 axis Duration : 30min/each axis	2

- Note(1) Condensation of water is not permitted on the module.
- Note(2) The module should be inspired after 1 hour storage in normal conditions (15~35 $^{\circ}$ C, 45~65%RH).
- Note(3) The module shouldn't be tested over one condition, and all the tests are independent.
- Note(4) All reliability tests should be done without the protective film.

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of initial value.

9. General Precautions

9.1 Safety

(1) Liquid crystal is poisonous. Do not put it your month. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

9.2 Handling

- (1) The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.
- (2) The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.
- (3) To avoid contamination on the display surface, do not touch the module surface with bare hands.
- (4) Keep a space so that the LCD panels do not touch other components.
- (5) Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.
- (6) Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.
- (7) Do not leave module in direct sunlight to avoid malfunction of the ICs.

9.3 Static Electricity

- (1) Be sure to ground module before turning on power or operation module.
- (2) Do not apply voltage which exceeds the absolute maximum rating value.

9.4 Storage

- (1) Store the module in a dark room where must keep at +25±10℃ and 65%RH or less.
- (2) Do not store the module in surroundings containing organic solvent or corrosive gas.
- (3) Store the module in an anti-electrostatic container or bag.

9.5 Cleaning

- (1) Do not wipe the polarizer with dry cloth. It might cause scratch.
- (2) Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

9.6 Others

- (1) AMIPRE will provide one year warrantee for all products and three months warrantee for all repairing products.
- (2) Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

10. Outline Dimension

